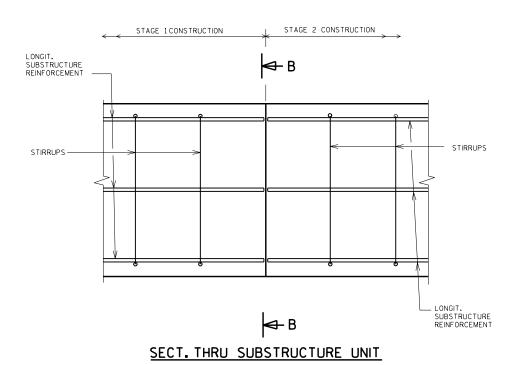
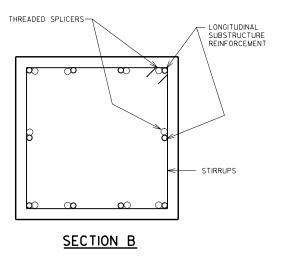


### DOWEL BAR SPLICER LAP LENGTHS

	CONCRETE UNDER BAR	BAR SIZE	4	5	6	7	8	9	10	11
	12" OR LESS	f'c = 3500	1'-8''	2'-8"	3'-2"	4'-3"	5'-6"	7'-0"	8'-9"	10'-11"
		f'c = 4000	1'-8''	2'-8"	3'-2"	4'-0"	5'-2"	6'-6"	8'-3"	10'-2"
	MORE THAN 12"	f'c = 3500	2'-3"	2'-11"	3'-6"	4'-8"	6'-1"	7'-10"	9'-10"	12'-1"
		f'c = 4000	2'-3"	2'-11"	3'-6"	4'-5"	5'-8"	7'-4"	9'-2"	11'-4"

BAR LENGTH COMPUTED TO  $\P$ . LONGIT, JOINT AND SHALL BE MODIFIED IF REO'D, TO BAR COUPLER MANUFACTURER RECOMMENDATIONS. PAY BASED ON BARS AS DETAILED.





### <u>NOTES</u>

STEEL SPLICE (COUPLER) ASSEMBLY SHALL BE AN APPROVED TYPE AND SHALL DEVELOP IN TENSION AT LEAST 125% OF THE YIELD STRENGTH OF THE SPLICED REINFORCEMENT BARS.

DOWEL BAR SPLICERS SHALL BE OF MINIMUM 60 KSI YIELD STRENGTH, AND HAVE TENSILE STRENGTH AREA EOUAL OR GREATER THAN THAT OF THE LAPPED REINFORCEMENT BARS.

DOWEL BAR SPLICERS SHALL MEET THE DEFORMATION REQUIREMENTS FOR STANDARD ASTM DEFORMED REINFORCING BARS.

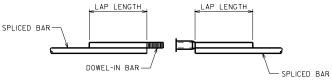
FOR DOWEL BAR SPLICERS, ALL REINFORCEMENT BARS SHALL BE LAPPED AND TIED TO THE SPLICER BARS.

SPLICER (COUPLER) ASSEMBLY IN THE SLAB SHALL BE EPOXY COATED IN ACCORDANCE WITH THE REQUIREMENTS FOR REINFORCEMENT BARS.

OTHER SYSTEMS OF SIMILAR DESIGN MAY BE SUBMITTED TO THE ENGINEER FOR APPROVAL APPROVAL SHALL BE BASED ON CERTIFIED TEST RESULTS FROM AN APPROVED TESTING LABORATORY THAT THE PROPOSED SPLICER (COUPLER) ASSEMBLY SATISFIES THE FOLLOWING REQUIREMENT:

① MINIMUM CAPACITY = 1.25 X fy X AREA OF SPLICED REINFORCEMENT BAR.

WHERE fy = YIELD STRENGTH OF SPLICED REINFORCEMENT BARS

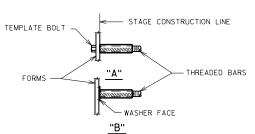


DOWEL BAR SPLICER

ann ann an

ONE PIECE THREADED SPLICER

### SPLICER ALTERNATIVES



## INSTALLATION AND SETTING METHODS

"A" SET SPLICER BY MEANS OF A TEMPLATE BOLT "B" SET SPLICER BY NAILING TO WOOD FORMS OR CEMENTING TO STEEL FORMS.

# BAR SPLICER (COUPLER) DETAILS AT STAGE CONSTRUCTION

STATE OF WISCONSIN DEPARTMENT OF TRANSPORTATION STRUCTURES DEVELOPMENT SECTION

APPROVED:\_\_\_\_

1/99

STANDARD 40.11